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*"Consistent Coatings . . . Superior Service"*

**PRODUCT DATA SHEET**

**PRODUCT:** AC WG-4 Gray Hybrid      **PRODUCT NUMBER:** 41N-496A

**OBJECT FINISHED:** Structural Steel and Joist

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**WEIGHT/GALLON:** 10.76 lbs      **RECOMMENDED REDUCTION:** As needed

**VISCOSITY:** 16-19" Sig Zahn #2 @ 77°F  
: 19-22" EZ Zahn #2 @ 77°F      **REDUCER:** Water  
pH Reducer

**GRIND:** 5 Hegman      **REDUCED VISCOSITY:** 16-19" Sig Zahn #2  
; 19-22" EZ Zahn #2

**WEIGHT SOLIDS:** 53.56%      **RECOMMENDED FILM THICKNESS**

**VOLUME SOLIDS:** 39.55%      **DRY:** 1.5-2.5 mils

**COVERAGE:** 634 ft<sup>2</sup>/gal  
@ 1.0 dry mil      **VOC:** 0.54 lbs VOC/gallon minus water (65g/l)  
0.58 lbs VOC/gallon of solid (70g/l)  
0.23 lbs VOC/ gallon as supplied (28g/l)  
2.13% weight of VOC  
44.31% weight of water

**SUBSTRATE PREP.:**  
Clean to remove all  
loose mill scale, rust, and other  
detrimental matter.      **BAKE TIME:** Air Dry      1 hour  
Through Dry      72 hours  
Recoat      7 Days

**APPLICATION METHOD:** Hand Spray,  
Dip, and Flow Coating      **BAKE TEMPERATURE:** Air Dry

**APPLIED OVER:** Clean Steel      **GLOSS:** 0-10 (60 Deg)

**pH:** 9.0-10.0

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**REMARKS:**

This product was designed for use as a corrosion resistant shop primer for industrial use. It exhibits fast dry and very good early water resistance. This product can be welded through and yield sound welds. This primer is intended to meet the requirements of SSPC Paint Specification # 15.

This is a water based product based on modified acrylic chemistry and must be protected from freezing.

1/23/17