



"Consistent Coatings . . . Superior Service"

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PRODUCT DATA SHEET

PRODUCT: AC 1000sp Red Oxide Primer
CUSTOMER:
OBJECT FINISHED: Structural Steel

PRODUCT NUMBER: 41X-359B

Table with 2 columns: Property and Value. Includes rows for WEIGHT/GALLON, VISCOSITY, GRIND, WEIGHT SOLIDS, V.O.C., VOLUME SOLIDS, COVERAGE, SUBSTRATE PREP., APPLICATION METHOD, EQUIPMENT SETTINGS, APPLIED OVER, USED UNDER, RECOMMENDED REDUCTION, REDUCER, REDUCED VISCOSITY, RECOMMENDED FILM THICKNESS, FLASH TIME, BAKE TIME, BAKE TEMPERATURE, OVEN TYPE, GLOSS, HARDNESS, and IMPACT RESISTANCE.

REMARKS:

This product was formulated as a lead and chrome free shop primer to meet the performance requirements of the Steel Structures Paint Council, Painting guide #7. This product is rust inhibitive and will withstand 500 hours of 5% salt fog, at 2 dry mils and 350 hours at 1 dry mil as tested in accordance with ASTM B 117. This product can be welded through to yield sound welds. This primer can be recoated after 1 hour.

Please read Material Safety Data Sheet before Using.

This product should be stored indoors at temperatures between 35-100°F. This product has a two year shelf life in new unopened containers. Stir product prior to use.

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COMPLETED BY: S. Sander